

Date: Tuesday, 24/06/2008 12:54:01 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TUBE END PLATE
Job Number :	40020		
Estimate Number :	13413		
P.O. Number :		Part Number :	PB6743001131
This Issue :	24/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B67-43001 P.35
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
	Type :	Material :	
	SMALL /MED FAB	Due Date :	01/07/2008
Written By :		Qty:	10
Checked & Approved By :	<u>mf 05-06-24</u>	Um:	Each
Comment :	est rev A new issue 08.06.19 DD verified: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.0057 sf(s)/Unit Total: 0.0567 sf(s)

6061-T6 .125Sheet

batch:- 106634 B 8-6-25

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1

2-Deburr if necessary

B 8-6-25 (+12)08/06/25 Am (12)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-6-25**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE08/06/25 (+12)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK08/06/25 (+12)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: WLP08.07.03

12

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 12:54:01 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END PLATE

Job Number: 40020

Part Number: PB6743001131

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-07-08

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

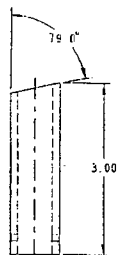
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

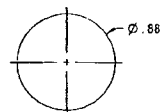
NOTE: Date & initial all entries

RELEASED
06.01.20



① -157 TUBE

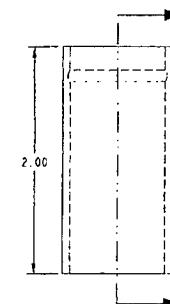
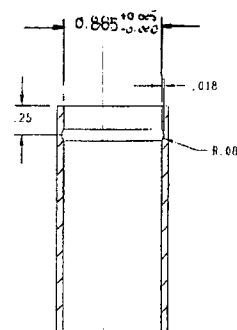
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/B
SCALE 1.000



#40070

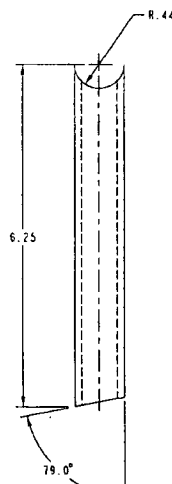
② -131 TUBE END CAP

MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 2.000



① -137 LOCKING SLEEVE

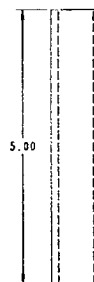
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-1 700/6
SCALE 2.000
JCM



① -127 HANDLE ARM

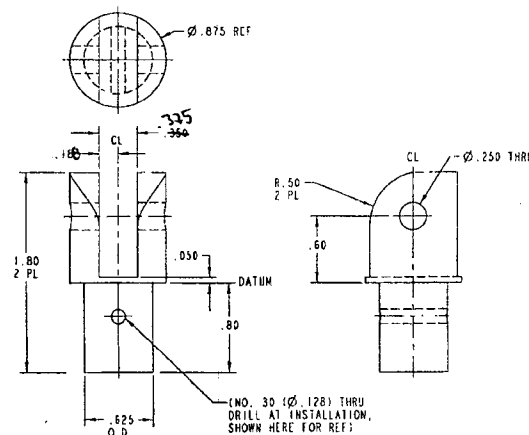
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/B
SCALE 1.000

REFERENCE ONLY



① -129 TUBE HANDLE

MATL: .875 OD X .125 WALL 6061-T6, 00-A-200/B
SCALE 1.000



① -133 CLEVIS

MATL: .875 RND, 6061-T6, 00-A-200/B
SCALE 2.000
JCM

PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75052
DATE: 10/27/88
DRAWN BY: DLOSUV8
CHECKED BY: B67-43001
SCALE: 1:1
SHEET: 33 OF 45

ORIGINAL

